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the axis you are rotating about in the x and z axis, then counterclockwise is positive rotation. however in the y axis this is not true, it is the opposite.

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TRAINING camInstructor
This video will show
you how to create and
modify (move, rotate)
a work coordinate
system (WCS) in
mastercam

MASTERCAM TIP: HOW TO CREATE & MODIFY WCS IN Page 24/33

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